

ALL DIMENSIONS SUBJECT TO CHANGE AFTER REVIEW

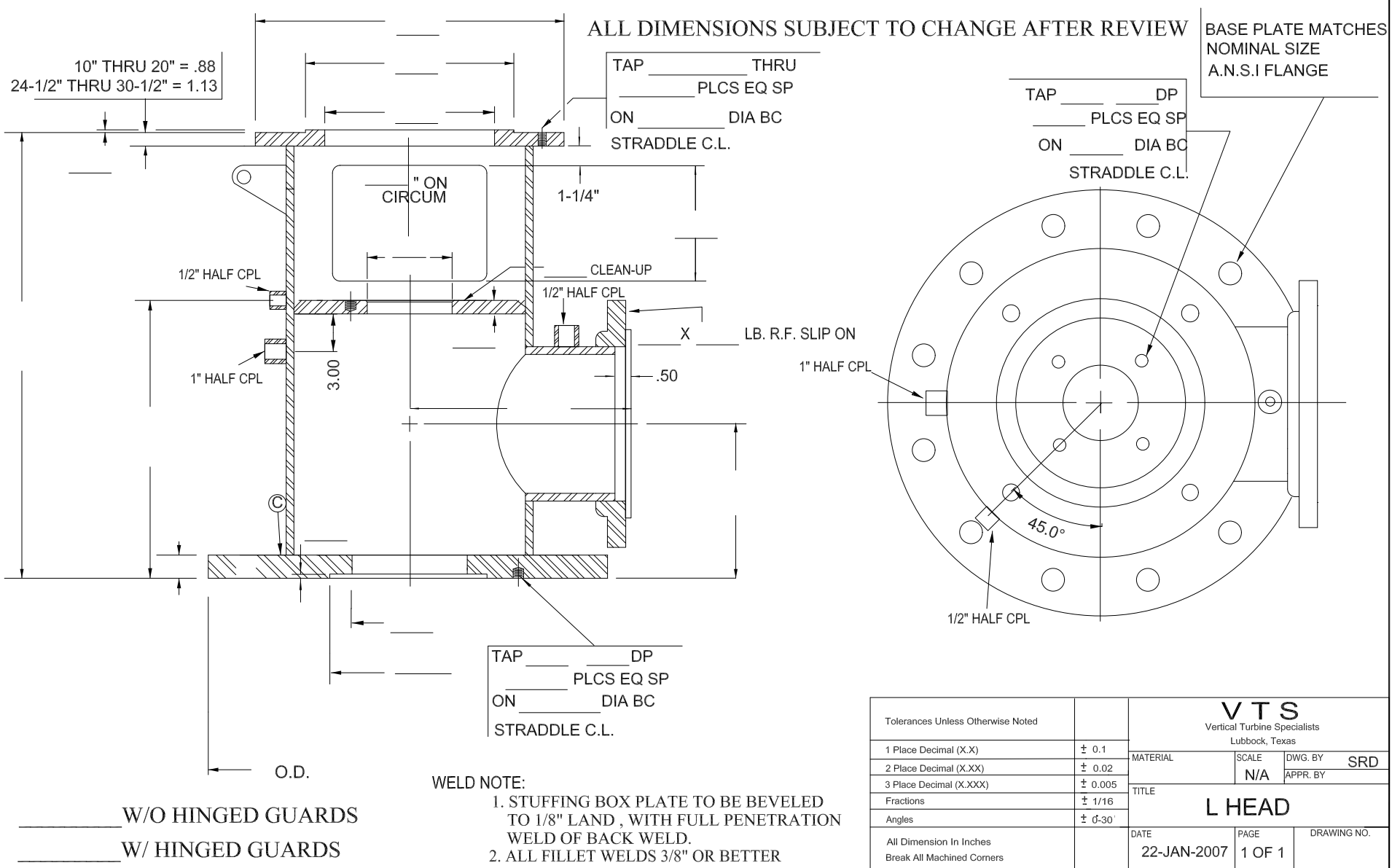
BASE PLATE MATCHES
NOMINAL SIZE
A.N.S.I FLANGE

10" THRU 20" = .88
24-1/2" THRU 30-1/2" = 1.13

TAP _____ THRU
_____ PLCS EQ SP
ON _____ DIA BC
STRADDLE C.L.

TAP _____ DP
_____ PLCS EQ SP
ON _____ DIA BC
STRADDLE C.L.

TAP _____ DP
_____ PLCS EQ SP
ON _____ DIA BC
STRADDLE C.L.



_____ W/O HINGED GUARDS
_____ W/ HINGED GUARDS

WELD NOTE:
1. STUFFING BOX PLATE TO BE BEVELED TO 1/8" LAND, WITH FULL PENETRATION WELD OF BACK WELD.
2. ALL FILLET WELDS 3/8" OR BETTER

Tolerances Unless Otherwise Noted		V T S Vertical Turbine Specialists Lubbock, Texas		
1 Place Decimal (X.X)	± 0.1	MATERIAL	SCALE	DWG. BY
2 Place Decimal (X.XX)	± 0.02		N/A	SRD
3 Place Decimal (X.XXX)	± 0.005	TITLE	L HEAD	
Fractions	± 1/16		DATE	PAGE
Angles	± 0-30'	22-JAN-2007	1 OF 1	
All Dimension In Inches Break All Machined Corners				